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## Mini Switch

Compact Optoelectronic liquid Level limit switch with integrated alternating light circuit module. The switching function may be adapted for the application.
The output configuration is an open-collector pnp-Transistor.

| Product group |  |  | $\mathbf{7 2 0}$ |
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## Field of application

This Optoelectronic limit switch is for signalling liquid level limits especially in sterile areas.
A big advantage is that to a great extent the optoelectronic sensor works independently of physical properties like density, dielectric constant, conductivity or color. The very compact construction only needs a minimum of space and enables it also to measure very small volume levels. With its built in green LED the activated state is indicated.

## General Data

Measuring accuracy:
$+/-0,5 \mathrm{~mm}$
Light source: IR-Light 930 nm
Ambient light: max. 10.000 Lux
Minimum distance
sensor tip to any opposite wall
(electropolished): $>25 \mathrm{~mm}$ (depends very strongly on the nominal size of pipe and surface finish), or mount diagonally or mount in a pipe bend
Mounting direction:
any
Indication of active output: green LED
Switch logic: to be set by factory

## Design Data

Operating temperature:
-30 to $+140^{\circ} \mathrm{C}$ -25 to $+70^{\circ} \mathrm{C}$
Ambient temperature: 5 min . at $150^{\circ} \mathrm{C}$
Aming with steam:
Operating pressure:
Material media affected:
Material Light guide: $2,5 \mathrm{MPa}$ (0-25 bar) SS, see ordering no. Quartzglass
Material packing:
PTFE
Material housing: 1.4301
Weight: $\quad 0.125 \mathrm{~kg}+$ weight of mechan.conn.
Electrical Data
Rated voltage:
24 V DC -25/+30 \%
40 mA
Supply current max.:
o. C. pnp-Transistor
current, voltage dissipation limited short-circuit-protected
Switch current (Tu=70 $\left.{ }^{\circ} \mathrm{C}\right)$ :
0,5 A
Connection:
PVC-cable $3^{*} 0.14 \mathrm{~mm}^{2}$
TEFLON-cable $3^{*} 0,24 \mathrm{~mm}^{2}$
or plug 4-pole serie 713
Ingress protection EN 60529 with plug:
IP 65
With cable:
IP 66
subject to alterations


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